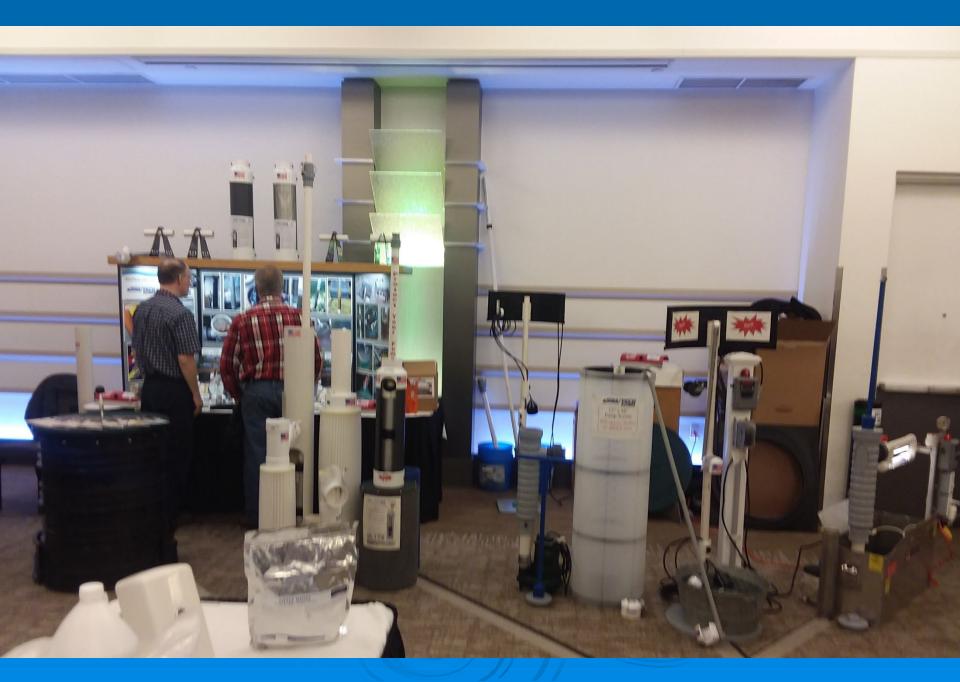
GARY KOTESKEY

President and founder of...

SIM/TECH FILTER, INC. (1998)

Koteskey Bros. Excavating, Inc. (1974)



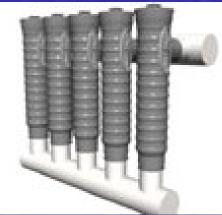
Problems with pressure mounds led to

PRESSURE FILTRATION

STF-100







83.8 gpm

83.8 x 5 = 419 gpm



The Minnesota code says

Subp. 3. Lint filters, effluent screens, and pressure filters. An effluent screen or pressure filter must be used on all systems. If multiple septic tanks are used, the effluent screen must be placed in the last tank in the series and provided with an alarm. Lint filters are recommended if the sewage contains laundry waste.

The Wisconsin code says

(c) Influent discharged to a POWTS treatment or dispersal component that consists in part of unsaturated soil <u>may not</u> <u>contain any solid or suspended solid</u> <u>exceeding 1/8 inch in diameter.</u>

Note: Under s. SPS 383.03 (1) (b), the replacement of a POWTS anaerobic treatment tank (septic tank) in conjunction with this rule would limit any solids within the effluent leaving the tank to a maximum of 1/8–inch diameter.

The NW Michigan code says

5-8 PUMP DISCHARGE SEWAGE (EFFLUENT) FILTERS

Pump discharge filters are required where the distribution orifice size is 1/4 inch diameter or smaller. Maximum pump discharge filter opening/screening size shall not exceed the maximum orifice size in the distribution network.

A gravity filter is no longer required in the septic tank, but is still recommended.

NW MI Pump Chamber Requirements

- Watertight Septic Tank Riser and Approved Lid (59+ lbs)
- > Quick Connect Union
- Removable Float Tree
- > Pump Retrieval Cord
- Sewage Effluent Pumps Elevated
- > Pump Discharge Filter
- > Weep Hole or Check Valve

What is the importance of placing filtration in the dose tank?

Debris can enter the dose tank by:
Improper service of septic tank filters

The service manhole
Biological growth in the dose tank



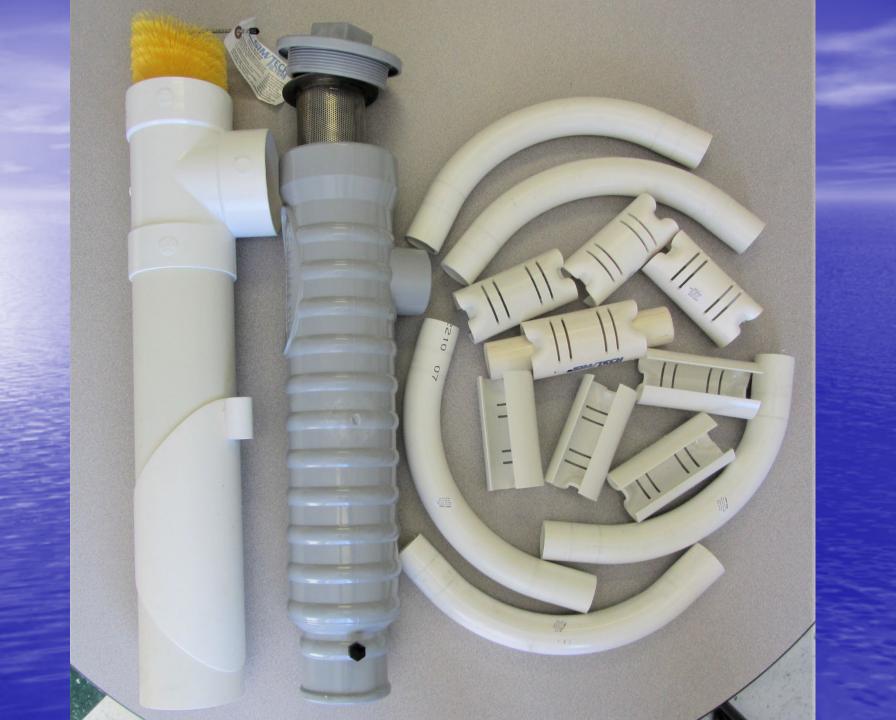
F

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80' long mound portion of new aerobic septic system for lake cottage. System cost approx. \$60,000.

Valve boxes for clean-out sweep access.



Tight-fit filter installation. 1 of 5 pump tanks in the \$100,000+ system.

Main pump out in the \$100,000+ system. Pumping back about 2,000 ft. Just a Few Examples of Debris Found in Filters During Service From Septic Tank Hair Synthetic Fiber (Lint) Fruit and Vegetable Skins, Seeds & Stickers Plastic Shavings From Service Manhole Leaves Grass Landscaping Bark Cardboard Insects











Vacation home with pressure filter requiring service twice a summer. The reason for excessive service is the system's septic tank is a one compartment tank. Two compartment tank systems require much less service.

175

Dirty pressure filter screen from a house that has a garbage disposal. Sometimes this causes so much debris it can double the maintenance required.



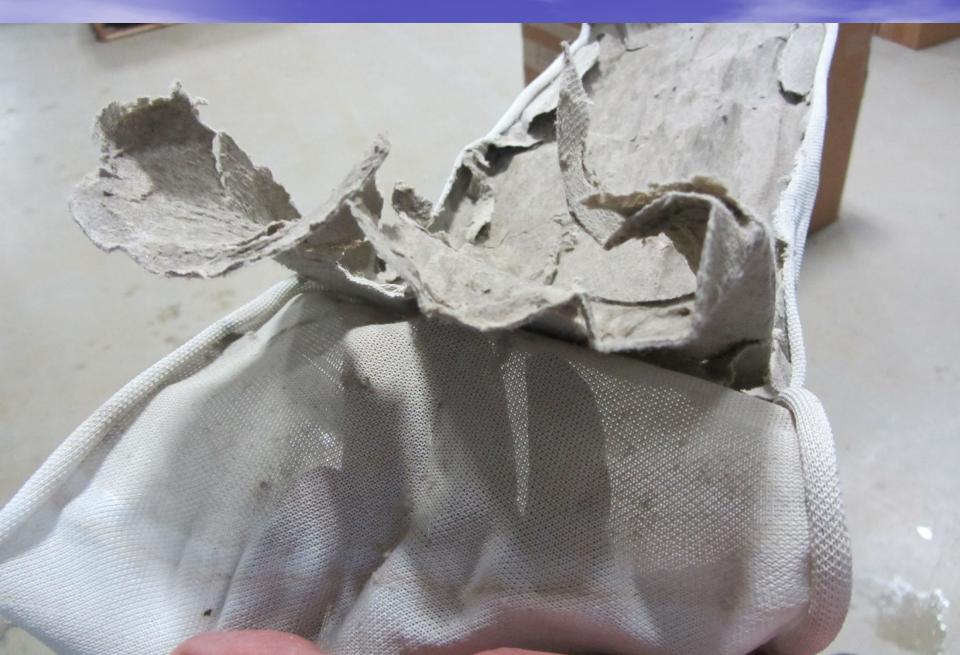
Toilet paper coating filter and 600 micron sock



Sock cut open



Toilet paper dried out and peeled back from sock



IMPORTANCE OF SERVICE

A clean filter has good flow rates assuring scrubbing flows and short pump run cycles Different systems require different service intervals



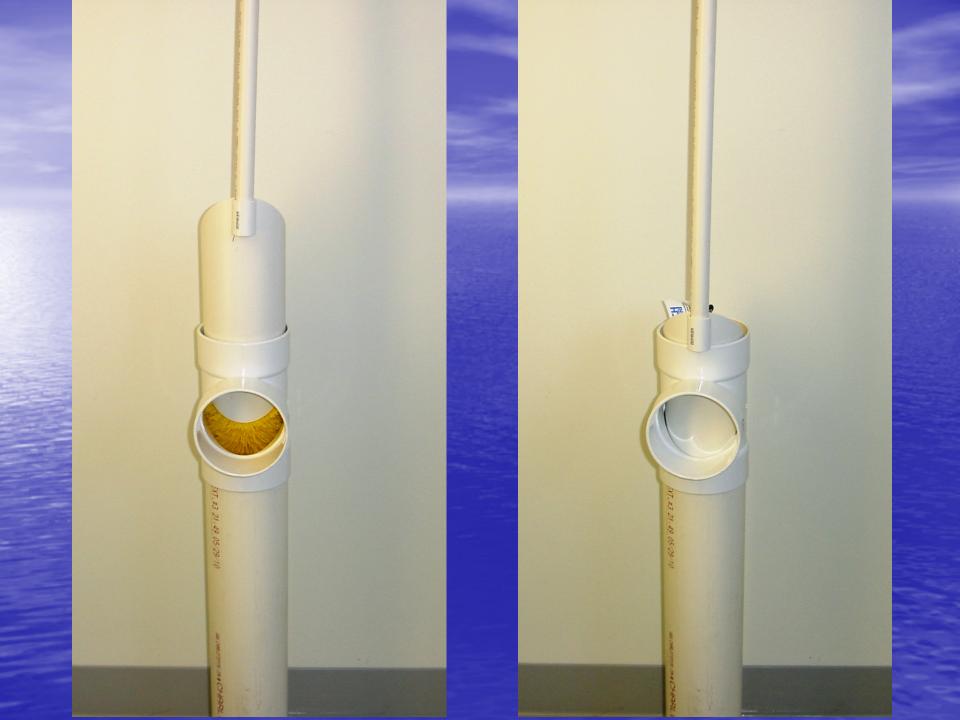
Proper System Protection for Performance 365 Days of the Year

Properly locate filtration – Pressure Filters

- Gravity filters alone do not protect pressurized systems
- Properly sized filtration
- Clean-out sweeps should be used for system inspection and to flush biological growth not debris
- Orifice Shields to prevent obstruction of distribution holes from the outside

System getting new 4" bristle filter for the next year. We also put the date of installation on the filter tag.

If not pumping the tank down before filter maintenance. It is always a good idea to pull thenew filter in and out rapidly a few times to clean the housing before installing. This helps remove debris that would otherwise remain in the housing. The maintenance sleeve should also be used during this process.





Bristle Filter

There's the filter! Probably the dirtiest filter I have serviced.

Toilet paper coating gravity filter







7" red bristle filter in a 5" square concrete setpic tank baffle. Sim/Tech Filter 1455 Lexamar Drive Boyne City, MI 49712 Office: 231-582-1020



Website: www.gag-simtech.com Email: sales@gag-simtech.com Fax: 231-582-7324 Toll Free: 888-999-3290

Sim/Tech Filter Adds to it's Pump Protector Line 15 x 48 Pump Screen

Main Features

- 1/8" perforated polypropylene
- **Built in Float Tree Bracket**
- "J" Hook Wire Organizer
- High Strength construction
- Unit weighs less than 16 pounds
- Base excepts concrete for extra weight
- 2" raised bottom
- 13-1/2" Inside Diameter
- 15-1/2" Outside Diameter
- 48" overall height
- Over 850 square inches of open area
- Over 69,000 1/8" round holes

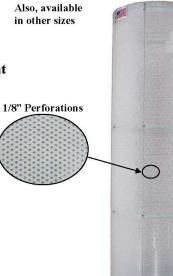
-simtech.com

888-999-3290

For the protection and performance of wastewater systems by



Part# STF-1548P125



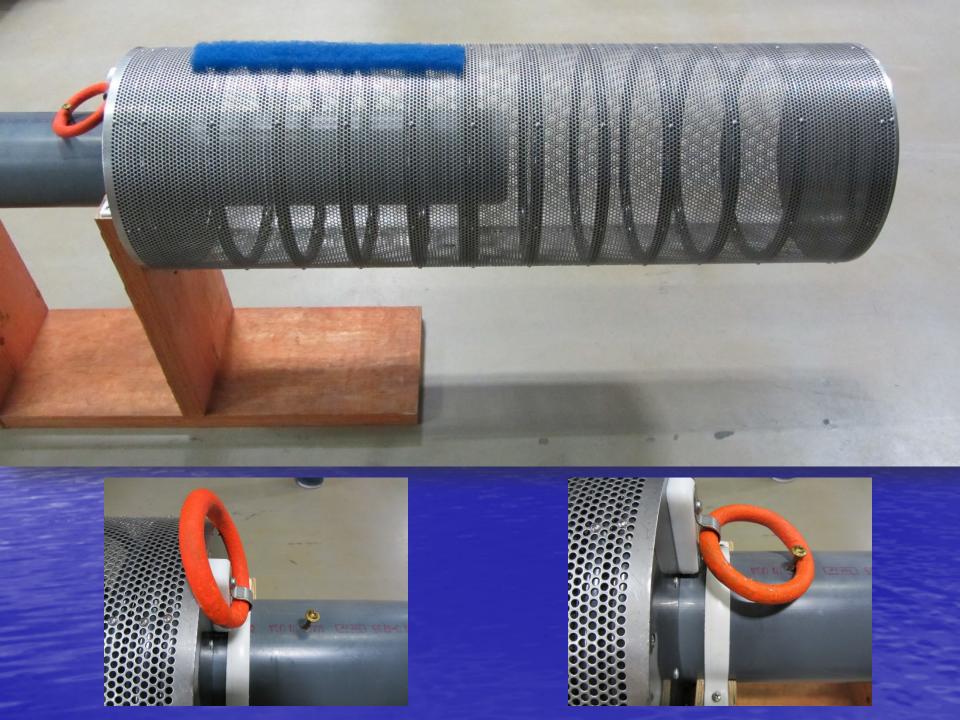
outfott

















Saturated area in plugged mound system



Plugged ¹/₄" hole



141/4" PVC lateral ends full of debris and sand. Cleanout sweeps added to system after laterals scrubbed and flushed. Distal head pressure checked good after repair.

A typical steel galvanized pipe after about 20 years in the tank. Notice all the holes.

Laterals being cleaned.

C. LAN





Single filter retrofit in pump tank after cleaning mound system

Old components from a local bowling alley. The original float tree was installed in the middle of the tank through a hole in the tank only big enough for a 1-1/4' pipe. The only way to service the old float tree was to enter the tank. Notice also that the fittings are non pressure rated. Filter installation for dual pump system

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Whats wrong with this picture? White nylon straps. Sludge in the pump tank (this is a new system) Original lid was buried 20" deep System also had a sump pump instead of effluent pump and the pump was wired through the high level float.



Sensor float missing as a result of a failed wire strap.



Float Tree in plastic pump tank. 5 year old installation. Brackets are maintaining grip on pipe. This pictures fows the float tree snapped back into bracketafter removal for easy service outside of tank. Single filter installation in pump basin

Typical single filter Installation in pump tank



Because of the extremely high water table, secondary treatment and a mound system was used in conjunction with pressure filters to assure equal distribution and proper treatment.

Septic and pump tank

6



























Two compartment tank with serious deterioration. In this case it was caused by the concrete lid sealing and preventing the venting to the house vent in the second compartment. The deterioration destroyed that compartment. New tank being craned into place. Replacing deterioated tank with Xypex mixed tank. Replacement tank for extremely deteriorated pump tank. Note: Tank poured with Xypex addmix for extra protection against M.I.C. and sulfuric acid. (after 1 year, tank shows no signs of deterioration).

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CONCRETE SEALANTS

CS-1800 Solvent Free Waterproofing Membrane

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Contrast Call in tall free a BED 117-1721 Lot# 5003020

66-9 EV 2025 0212 1 DVBDEH-L TISSIT

Perm-A-Barrier being installed over a seam in top lid of 1500 gal tank. Butyl Ribbon was used with Sure-Set guide corners when assembling tank & lid.

GRICE

Well Plashing & Wall Flashing

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Vall Flashing + V

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-A-BARPIER

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Great effort was put into preventing water intrusion.

BEEM-A-RAPPIER

PERM-A-BARRIER

33189 48-4-1123

DAD

PERM-A-BARRIER

3 - 1500 gallon tanks in series with risers cast into tanks Dewatering pumps in front and back were used during installation. The water table in the spring is about 20" over the top of the tanks.

3 feet in diameter steel septic tank











Connecting force main (160osi HDPE) and laterals to center manifold Stainless steel barbed male adapter and plastic bags over lateral ends to be sure debris doesn't enter piping Laterals all pre-assembled and blown out with air before taken to job site.

mmm

non manual and a second



In grade piessure system (not mound). Checking distal head pressure after installation. We always use long radius sweeps and valve boxes on the end of laterals.

24" riser being used to house two 80 watt air pumps to run aerobic system.4+ vents with filters to prevent bugs, etc.

Zoeller Elbl C Zoeller Zhp 2300

Force main, pump tank riser, and alarm system for \$60,000 system. Forced main drains back into tank to avoid freezing and anaerobic s build up in pipe. Pump information written inside of riser for proper future service or replacement.



Method of insulating riser for extreme cold. (Solution for a problem in North Dakota)









Other uses for pressure filters









The Pickers shop in Iowa.

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